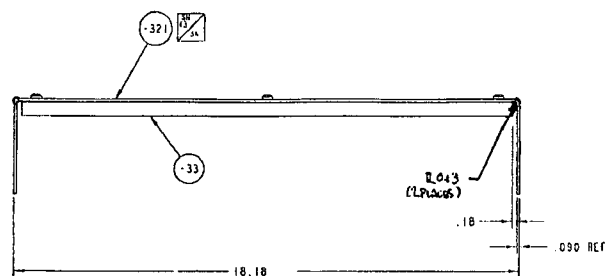
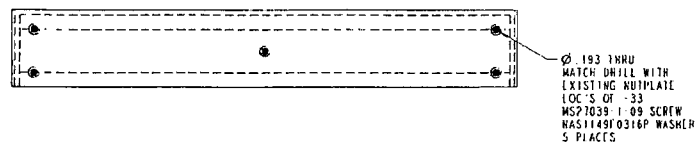


पठ ५॥

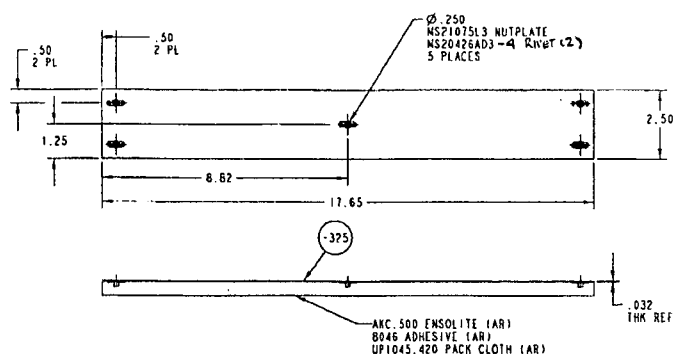
X

x

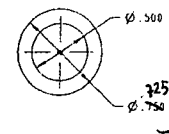
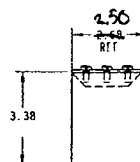
RELEASED
4-01-20



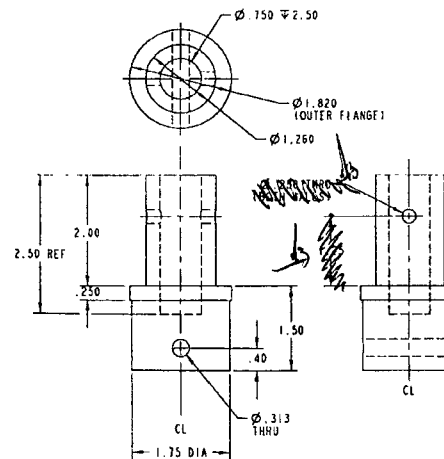
① -31 UPPER RESTRAINT WELDMENT
SCALE 0.500



① -33 UPPER PAD ASSY
SCALE 0.500
MATL FOR -325: .032 THK 2024-T3 AL.
QQ-A-250/4



① -299 BUSHING
SCALE 2.000
MAT: 304 CRCS. COND A



① -305 BEARING
SCALE 1.000
MAT: 2024-T3 AL.
QQ-A-200/3

PREMIER AVIATION, INC.
3000 Aviation Parkway, Grand Prairie, Texas 75050
PART CODE TECH NO. QPM NO.
D105UV8 B67-43001 B1
SCALE: 1:1 SHEET: 41 of 45

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 30/10/2008 8:27:04 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 43094

Part Number: PB6743001299

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



608-1103

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 30/10/2008 8:27:04 AM
 User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BUSHING
Job Number :	43094		
Estimate Number :	12074		
P.O. Number :		Part Number :	PB6743001299
This Issue :	30/10/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 PAGE41
First Issue :	/ /	Project Number :	N/A
Previous Run :	40062	Drawing Revision :	B1
Written By :		Material :	
Checked & Approved By :	<u>UMF 08-10-30</u>	Due Date :	06/11/2008
Comment :	Est. A 05.07.20 New issue KJ/JLM	Qty:	20
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	M304R0750	304 SS Roundbar .750
-----	-----------	----------------------



Comment: Qty.: 0.0350 f(s)/Unit Total : 0.6993 f(s)

304 Round Bar .75"

Material: AISI 304 Round Bar Ø0.750 (QQ-A-200/8 or QQ-A-225/8)

(M304R0.750)

Deburr

Identify for B67-43001-299

Batch: M109421 → 0.6993f 08/11/01 ✓

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



Comment: HARDINGE CNC LATHE SMALL

Turn as per Dwg B67-43001

Dwg Rev: B1

08/11/01 ✓

SA 08/11/01

20 pcs

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



08/11/01 ✓

SA 08/11/01



20 pcs

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

20 08/11/01

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

ST 439 a

AS 08/11/03 ✓